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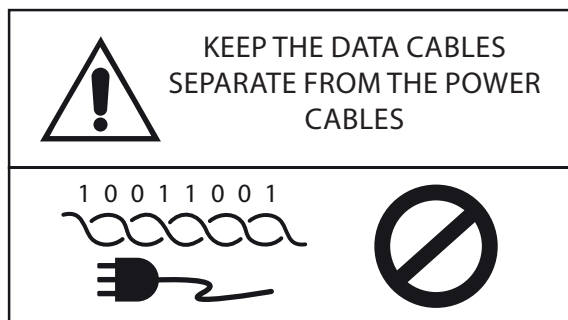
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WARNING



SAFETY SYMBOLS

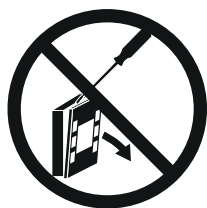
i READ CAREFULLY

 WARNING

 DANGER VOLTAGE



**DO NOT
PULL**



**DO NOT
FORCE**

GENERAL WARNINGS

Keep this manual intact and in good condition for the entire service life of the machine.

i Read all of the information contained herein carefully, with particular attention to the parts marked with "Important" and "Attention"; failure to observe the instructions could cause damage to people or the machine.


In case of malfunction consult this manual and, if necessary, contact your nearest Galletti S.p.A. assistance centre.

Installation and maintenance operations must be performed by qualified staff, unless stated otherwise in this manual.

Before performing any procedure on the unit, disconnect the voltage to the machine.

Failure to observe the regulations reported in the manual will cause the warranty to lapse immediately.

Galletti S.p.A. will not be held liable for any damage deriving from improper use of the machine or failure to observe the regulations reported in this manual and on-board the unit.

 **This appliance is not intended to be used by children or persons with physical, sensorial or mental problems, inexpert or unprepared, without supervision.**
Be careful that children do not approach the appliance.

Upon reception of the appliance check its conditions, verifying that it has there is no damage due to transport.

For the installation and news of any accessories please refer to the related technical data sheets.

GENERAL FEATURES

The EVO controller is designed to control all of the system units in the Galletti range with multi-speed, single-phase motor or coupled to an inverter for speed modulation.

The EVO controller system is **composed of**:

- **I/O board** containing the power supply circuit, the **microprocessor system** and the connectors (unscrewable) to connect the input and output devices;
- **User unit** composed of **graphic display** and keyboard (six keys) equipped with clock and probe to read the room temperature.



The connection between the I/O board and the user unit is set up using the relative connectors and a data transmission cable fitted with a pair of twisted conductors and shielding.

The controller makes **serial communication** possible on two types of networks:

- **ERGO solution**: connection to an external supervision system with MODBUS RTU protocol on serial RS485 (the Galletti ERGO system, for example);
- **SMALL solution**: connection of multiple EVO controllers in two possible configurations:
 - MASTER/SLAVE on serial RS485
 - MASTER/SLAVE on CW (Conveyed Waves), which can also be set up with ERGO solutions.

MAIN FUNCTIONS

- **Automatic or manual** fan speed variation (selected from the keyboard);
- **Management of ON/OFF or modulating valves** for two or four-piped systems.
- **SUPPORTING electric heater control**, used during heating;
- **SUMMER/WINTER mode switch** (= cooling/heating) in four possible ways:
 - manually, from the keyboard;
 - manually, remotely (from digital input);
 - automatically, depending on water temperature;
 - automatically, depending on air temperature.
- **dehumidification function control**;
- **operation with TIME SLOTS**.

It is also supplied with:

- **External pre-consensus digital input** (for example: window contact, remote ON/OFF, presence sensor, etc.) that can enable or disable unit operation (contact logic: see board configuration parameters);
- **Digital switching input Remote centralised Cooling/Heating** (contact logic: see board configuration parameters);
- **Digital input** to enable **ECONOMY** function from remote control (contact logic: see board configuration parameters);
- **Water temperature probe** (accessory), one or two (optional with 4-pipe systems);
- **STANDARD room air temperature probe** (installed inside the user unit);
- **Remote room air probe** (accessory) that can be used, if connected, in place of the standard one installed in the user interface;
- **Remote relative room air humidity probe** (accessory);
- **A completely configurable digital output** (dry contact).

USER UNIT



The main screen is divided into two parts (which are referred to below as lt side and rt side) by a vertical line that separates them.

the following information is contained on **the lt side** (from top to bottom and lt to rt):

- room temperature (read by the remote probe on-board the user unit, or by the probe connected to the I/O board terminal board, according to the configuration)
- ambient humidity (if there is a humidity probe installed and configured)
- status symbols:



time slots on



economy function on



dehumidification running



minimum room temperature function enabled



valve/s open



electric heater enabled/on



SMALL network on RS485 on



serial communication with supervision system



locked keyboard

- alarm signal: symbol and identification of the type of alarm overwrite the area normally dedicated to status symbols.

The following information is contained in the **rt side** (from top to bottom)

- identification of the operating mode



COOLING mode



HEATING mode

- identification of the ventilation status
- identification of the room air temperature SET value

If the unit is OFF the side will be completely covered by the word OFF written vertically across it.

KEYBOARD

There are 6 keys on the display screen; below are the basic functions associated with each key.



ON/OFF KEY

- switch the unit on/off
- go back to main screen



PRG KEY

- access to the MENU



MODE KEY

- change operating mode (HEATING/COOLING)



UP ARROW KEY

- change ventilation values/speed
- scroll through screens



SET KEY










- change SET/VENTILATION mode
- confirm value/return in screen scroll mode



DOWN ARROW KEY

- change ventilation values/speed
- scroll through screens

KEY COMBINATIONS

		enable/disable TIME SLOTS	
		WATER temperature display (if the probe is installed)	
		clock DATA display (date and time)	
			LOCK/UNLOCK keyboard

TURN UNIT ON/OFF

To turn the unit on and off, it is necessary to go to the main screen and press the **ON/OFF** key from there. To go back to the main screen quickly from any point press the **ON/OFF** key and then press it again to turn the unit on/off.

The key has no effect if time slot operation is on (the clock symbol appears on the main screen). To turn the time slots on/off, see the relative paragraph.

CHANGE THE TEMPERATURE SET

To change the temperature SET it is necessary to view the main screen with the unit on, then proceed as follows;

- press the SET key once to highlight the (on the bottom right of the screen) value of the entered room air temperature set;
- press the UP/DOWN arrow to change the value of the entered room air temperature set;
- press the SET key again to confirm the displayed value and exit temperature set edit mode.

CHANGE VENTILATION SPEED

- With the unit in operation, press the SET key twice to enter ventilation speed change mode (auto, extra-low speed, low, medium, high)
- press the **UP/DOWN** keys to change the ventilation speed;



MANUAL ventilation












AUTOMATIC ventilation



FORCED ventilation (not editable)

- with step ventilation, follow the editing sequence below:

3-speed hydronic unit			
Low	Medium	High	Automatic
			

4-speed hydronic unit				
Extra-low	Low	Medium	High	Automatic
				

- with modulating ventilation, the ventilation speed will appear as a percentage instead of steps. Pressing the arrows will change this value from the minimum set limit to the maximum limit (see ADJUSTMENT MENU); automatic ventilation mode is automatically applied outside of the limits;
- if the difference between the detected room air temperature and the entered set is within 0.5°C, ventilation will switch off and the word STDBY will appear;
- press the key **SET** is used to confirm/exit editing mode and go back to the main screen;
- if the controller is equipped with a water probe and the detected temperature is not high enough to enable ventilation, the controller will switch off and the symbol for the operating mode will flash:



COOLING mode



HEATING mode

CHANGING OPERATING MODE

To change the operating mode (Cooling/Heating) press the **MODE** key from the main screen.

TURNING THE ECONOMY FUNCTION ON/OFF

To turn the ECONOMY function on it is necessary to view the main screen. From here:

- press the **UP/DOWN** keys to scroll through the screens until you get to the “Turning the economy function On” mask;
- press the **SET** key to enter edit mode;
- press the **UP/DOWN** keys to turn the function on/off and press the **SET** key again to confirm;
- press the **ON/OFF** key to go back to the main screen.

If the function is on, the economy symbol will appear in the main screen.

ENABLING/DISABLING ELECTRIC HEATER OPERATION

To enable/disable electric heater operation (if installed and configured) you must go to the main screen. From here:

- press the **UP/DOWN** keys to scroll through the screens until you reach the 'turning the heater on' mask;
- press the **SET** key to enter edit mode;
- press the **UP/DOWN** keys to enable/disable the function and press the **SET** key again to confirm;
- press **ON/OFF** to go back to the main screen.

If the electric heaters are enabled (and configured correctly in the CONFIGURATION MENU) the heater symbol will appear on the main screen; it will flash if the heaters are not running, or it will appear steady if the heaters are running.

ENABLING/DISABLING MINIMUM ROOM TEMPERATURE CONTROL

To enable/disable the minimum room temperature control function it is necessary to go to the main screen. From here:

- press the **UP/DOWN** keys to scroll through the screens until you reach the turning the minimum temperature control on mask;
- press the **SET** key to enter edit mode;

- press the **UP/DOWN** keys to enable/disable the function and press the **SET** key again to confirm;
- use **ON/OFF** to go back to the main screen.

If the function is on, the minimum temperature symbol will appear in the main screen.

TURNING AMBIENT HUMIDITY CONTROL ON/OFF

To turn the ambient humidity control on/off you must go the the main screen and there must be a humidity probe. From here:

- press the **UP/DOWN** keys to scroll through the screens until you get to the “Turning the humidity control on” mask;
- press the **SET** key to enter edit mode;
- press the **UP/DOWN** keys to enable/disable the function and press the **SET** key again to confirm;
- use **ON/OFF** to go back to the main screen.

CHANGE THE HUMIDITY SET

To change the value of the ambient humidity set you must go back to the main screen and have turned the ambient humidity controller on. From here:

- press the **UP/DOWN** keys to scroll through the screens until you get to the “Humidity setpoint” mask;
- press the **SET** key to enter edit mode;
- press the **UP/DOWN** keys to enable/disable the function and press the **SET** key again to confirm;
- press **ON/OFF** to go back to the main screen.

TURNING THE TIME SLOTS ON/OFF

To turn the time slots on/off quickly, it is necessary to go to the main screen (with the unit either on or off).

Press the **SET** and **DOWN ARROW** keys at the same time. The clock symbol on the main screen means that the time slots are on.

VIEWING WATER TEMPERATURE

To view the water temperature value you must have previously configured the presence of the probe in the CONFIGURATION MENU. To view the temperature value read by the probe you must go to the main screen and press the **UP ARROW** and **DOWN ARROW** keys at the same time. With a 4-pipe unit with 2 temperature probes, it is possible to scroll through the two screens that display the two temperature values using the UP/DOWN ARROW keys (cold water temperature and hot water temperature).

LOCKING/UNLOCKING THE KEYBOARD

To lock/unlock normal operation of the keys on the user unit, press the **UP + SET + DOWN** keys at the same time. The key symbol will appear on the display when the keyboard is locked. When stand-by mode starts up it is possible to view the main screen by pressing the ON/OFF key.

VIEWING DATE AND TIME (INTERNAL CLOCK)

To view clock data you must view the main screen, with the unit on. Press **PRG** and **MODE** at the same time: time and date will be displayed for 5 seconds, and then the screen will automatically go back to the main page.

The above procedure will not have any effect if "Clock" has been set as well as **Stand-by mode** (inside the CONFIGURATION MENU); in this case, in fact, time and date will constantly be displayed on the screen after the stand-by time has lapsed, i.e. 30 seconds since the last operation has been carried on the display.

CHANGING DATE AND TIME

From the main screen press PRG to enter the **MENU** and from here scroll through the screens until you get to **Clock Setup** and press SET to enter. Change the data as required and press SET every time to confirm and move on to the next piece of data. Lastly, press ON/OFF to go back to the main screen.

CONFIGURING TIME SLOTS

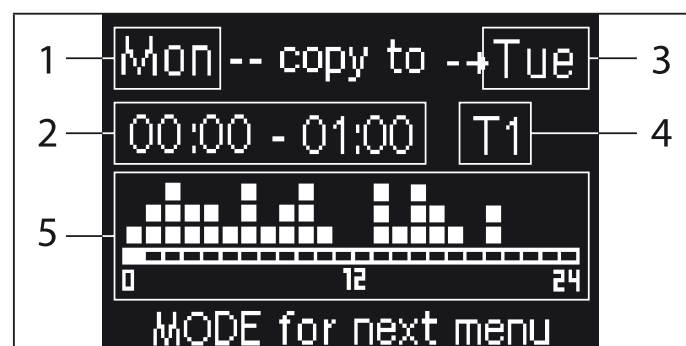
From the main screen, press PRG to enter the **MENU** and from here scroll through the screens until you get to **Time Slots** and press SET to enter.

The first six screens are used to set the values for the temperature SETS that can be used in time slot configurations, i.e. T1, T2 and T3 values in SUMMER and WINTER mode.

At any time it is possible to press the MODE key to access the actual time slot settings.

The time slot system is hourly, daily and weekly: every hour of every day of the week (from MONDAY to SUNDAY) is a slot that the user can decide whether:

- the fan coil is **OFF**
- the fan coil operates with setpoint **T1**
- the fan coil operates with setpoint **T2**
- the fan coil operates with setpoint **T3**



- 1 DAY (PRG to edit)
- 2 TIME SLOT (UP/DOWN to scroll)
- 3 Day to copy to (UP+MODE)
- 4 SET POINT
- 5 View profile

The UP/DOWN arrows are used to scroll through the 24 time slots of every day of the week; scrolling is displayed graphically by the scroll cursor at the bottom of the screen, or in text, when the time slot is updated, at the top. If you wish to edit the attribute (OFF, T1, T2, T3) of a slot press SET to enter edit mode, change the attribute using the UP/DOWN ARROW and press SET again to confirm.

Press PRG to move on to the next day of the week.

To duplicate a profile press the UP ARROW and MODE keys at the same time; the day you wish to copy the profile to will be highlighted: to change it use the UP/DOWN ARROW keys and confirm with the SET key.

PARAMETERS MENU AND LISTS

To access the MENU press the PRG key. Use the UP/DOWN ARROW keys to scroll through the various MENU items, which are in the following order:

- **CONFIGURATION MENU** (access using password **10**): see dedicated paragraph
- **ADJUSTMENT MENU** (access using password **77**): see dedicated paragraph
- **CLOCK SETUP MENU** (no password required): to set date, time and day of week
- **TIME SLOTS MENU** (no password required)
- **NETWORK AND CONNECTION MENU** (access using password **20**)
- **OUTPUT DISPLAY MENU**: to view the status of the physical outputs (digital and 0-10V) on the board
- **OUTPUT TEST MENU** (access using password **30**): forcing the physical outputs (digital and 0-10V) on the board
- **INFO MENU**: to view information on the installed software.

CONFIGURATION MENU

LIST OF PARAMETERS

DESCRIPTION	DEFAULT	POSSIBLE VALUES
Unit type	3 speeds	3 speeds 4 speeds
Number of pipes	2 Pipes	2 Pipes - 4 Pipes
Air probe	Display	Display - Board
Temperature display	Celsius	Celsius - Fahrenheit
Type of ventilation	Step	Step - Modulating
Valve configuration	Not included	Not included - On/Off - Modulating
Switching Summer/Winter	From keyboard/serial	From keyboard/serial From Digital input Auto on water temp. Auto on air temp.
DOUT Configuration	No use	(see dedicated paragraph)
Digital output logic	N.A.	N.A. – N.C.
Heater included	No	No/Yes
Water probe installed	No	No/Yes
Number of water probes 4-pipe unit	1	1/2
Humidity probe installed	No	No/Yes
Turning Economy on from digital input	No	No/Yes
Turning ON/OFF on from digital input	No	No/Yes
Dehumidify from DIN	No	No/Yes
Ventilation in STANDBY	Standard	Standard Always ON Always OFF
Ventilation speed in standby	Low	Extra-low Low Medium High
Natural convection	No	No/Yes
ON/OFF and SUM/WIN with disconnected serial	From keyboard	From keyboard From supervisor
Language	Italian	Italian/English
Stand-by Mode	Off	Off - Clock - Temperature

CONFIGURATION LIMITS

Unit configuration must take the following requirements into account:

- if there is a heater you will also need a water probe to be installed;
- if there is a heater and a valve, then the valve must be a 3-WAY (NO 2-WAY VALVES);
- if Summer/Winter switching is set on "Auto on water temp." then there must also be a water probe;
- no heater must be installed on 4-pipe units;
- with 4-pipe units with a single water probe, summer/winter switching cannot be set on "Auto on water temp.";
- it is only possible to set summer/winter switching on "Auto on air temp." if there is an electric heater or if the unit has 4-pipes;
- If SUMMER/WINTER switching is set on "Auto on water temp." it is not possible to use a 2-way valve. The water probe must be installed on a point in the hydraulic circuit with minimum circulation.

CONFIGURABLE DIGITAL OUTPUT

The board has a digital output (identified by **07** on the electrical diagram) and its status is linked to one of the operating statuses of the unit reported in the list below:

- Operating mode
- Cooling or heating request
- Cooling request
- Heating request
- ON/OFF status of the unit
- Alarm installed
- Dehumidify call
- Humidify call
- High room temperature
- Low room temperature
- No water consent to heating
- No water consent to cooling
- From supervisor

and selectable from the "DOUT Configuration" configuration parameter. It is also possible to choose, using the next "Digital output logic" parameter setting, whether the status of the relay needs to follow the logic **NO** (Normally Open) or **NC** (Normally Closed).

STAND-BY MODE

If no operation is performed on the user unit keyboard for 30 seconds the main screen goes into stand-by mode, which can differ based on the settings of the "Stand-by Mode" parameter, accordingly:

- Stand-by mode = Off: the display goes completely black;
- Stand-by mode = Clock: the display goes partly black and the current time and date are shown;
- Stand-by Mode = Temperature: the display goes partly black and the room temperature and any humidity are shown, if the probe is installed.

SERIAL CONNECTION FAILURE

If the serial connection fails with the controller set as SLAVE, EVO will either maintain the supervisor on/off settings and summer/winter mode, or it will reset the last settings entered from the keyboard, based on the relative configuration parameter.

ADJUSTMENT MENU

DESCRIPTION	DEFAULT
Minimum cooling SET limit	10.0 °C
Maximum cooling SET limit	35.0 °C
Minimum heating SET limit	5.0 °C
Maximum heating SET limit	30.0 °C
Minimum humidity SET limit	35%
Maximum humidity SET limit	75%
Humidity hysteresis	5%
Offset on humidity reading	0%
Minimum value of modulating ventilation	20%
Maximum value of modulating ventilation	100%
Air probe offset	0.0 °C
Water probe offset	0.0 °C
Heating water probe offset	0.0 °C
Economy Hysteresis	2.5 °C
Cooling water consent SET	22.0 °C
Cooling water consent hysteresis	5.0 °C
Heating water consent SET	30.0 °C
Heating water consent hysteresis	7.0 °C
Dehumidification water consent SET	10.0 °C
Dehumidification water consent hysteresis	2.0°C
Valve water consent SET	30 °C
Valve water consent hysteresis	5.0 °C
Heater water consent SET	39.0 °C
Heater water consent hysteresis	2.0 °C
Temperature minimum control SET	9.0 °C
Temperature minimum control hysteresis	1.0 °C
Neutral zone	5.0 °C
Modulating ventilation % in standby 20%	20%
Default values RESET	No

SETUP MENU

From the main display, press the UP/DOWN keys to view the following pages in this order:

- Turning Economy function on
- Enabling electrical heater use
- Turning temperature minimum control on
- Turning humidity control on
- Humidity setpoint



If it is not possible to access editing of one or more entries, you will need to preventively set the relative configuration parameters. For example, to enable electric heater operation you will need to preventively set it up in the configuration parameters menu.



Some parameters (or possible values) in the configuration, regulation and setup menus may not be accessible based on which parameter setting is selected.

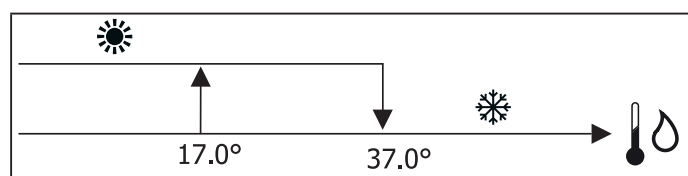
ADJUSTMENT LOGIC

COOLING/HEATING SWITCHING

	FAN SPEED
	WINTER
	SUMMER
	AIR TEMPERATURE
	WATER TEMPERATURE
	OPENING VALVE
	YES
	NO

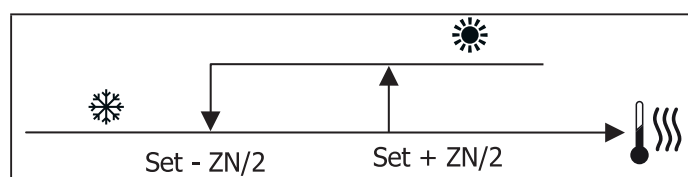
There are 4 different and alternative logics to select the thermostat operating modes, according to the controller configuration setting:

- **Local:** chosen by the user pressing the MODE key
- **Distance:** based on the status of digital input DI1
- depending on the **water** temperature



i In case of a water probe alarm, the mode control returns temporarily to Local mode.

- depending on the **air** temperature



Where:

- Set is the temperature set with the arrows
- NZ is the neutral zone

The operating mode of the thermostat is indicated on the display by the symbols COOLING and HEATING.

VENTILATION

GENERAL ASPECTS

The control can manage two types of ventilation:

- step ventilation with a set number of selectable speeds (3 or 4);
- modulating ventilation with variable speed between 0% and 100%

The use of one or the other type of control depends on the type of ventilator (step or modulating) installed on-board the machine. Step adjustment itself can follow two different logics based on the type of valve/s (ON/OFF or modulating).

In brief, the automatic adjustment logics managed by the controller (and described in detail here below) are as follows:

- step ventilation with ON/OFF valve (or not installed) and 3 speeds, in cooling and heating mode;
- step ventilation with ON/OFF valve (or not installed) and 4 speeds, in summer and winter mode;
- step ventilation with modulating valve and 3 speeds, in summer and winter mode;
- step ventilation with modulating valve and 4 speeds, in summer and winter mode;
- modulating ventilation adjustment with ON/OFF valve, in summer and winter mode;
- modulating ventilation adjustment with modulating valve.

NATURAL CONVECTION

For units with valve, by enabling the parameter from the configuration menu, ventilation for heating is delayed by 0.5°C to allow for an initial natural convection phase.

STEP VENTILATION

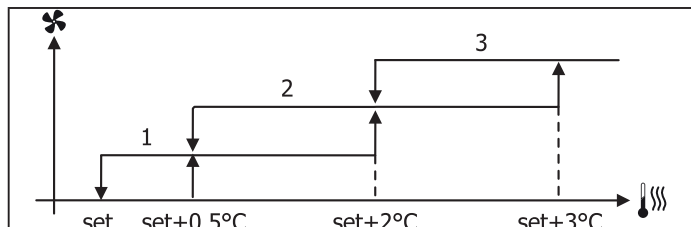
Use the UP/DOWN keys to choose from the following speeds:

- **Automatic SPD.:** depending on set temperature and room air temperature;
- **Extra-low spd:** can only be selected if the unit is 2X1 (4 speeds)
- **Low SPEED**
- **Medium SPD.**
- **High SPD.**

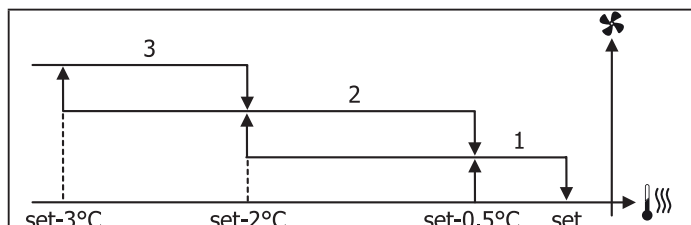
AUTOMATIC OPERATION FOR 3-SPEED UNITS AND ON/OFF VALVE/S (OR IF NOT INSTALLED):

- | | |
|----------|---------------------|
| 1 | Low SPEED |
| 2 | Medium SPEED |
| 3 | High SPEED |

COOLING



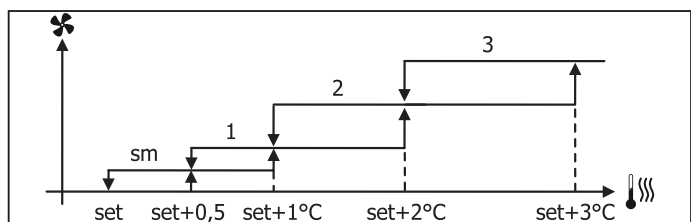
HEATING



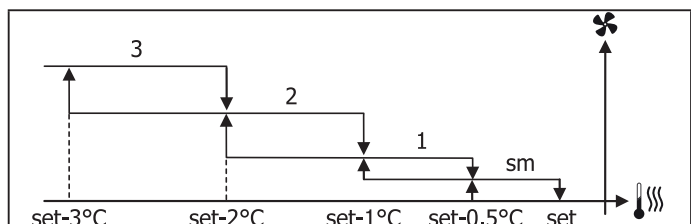
AUTOMATIC OPERATION FOR 4-SPEED UNITS AND ON/OFF VALVE (OR NOT INSTALLED):

- | | |
|-----------|------------------------|
| 1 | Low SPEED |
| 2 | Medium SPEED |
| 3 | High SPEED |
| el | EXTRA LOW SPEED |

COOLING



HEATING

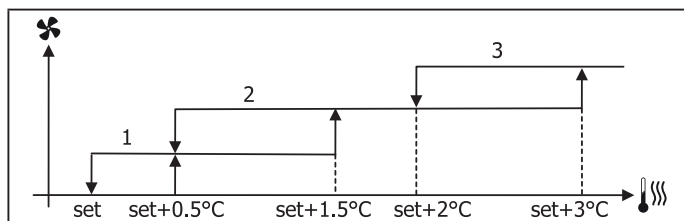


i For configurations with 4 speeds and valve, ventilation for heating is delayed by 0.5°C to allow for an initial natural convection phase.

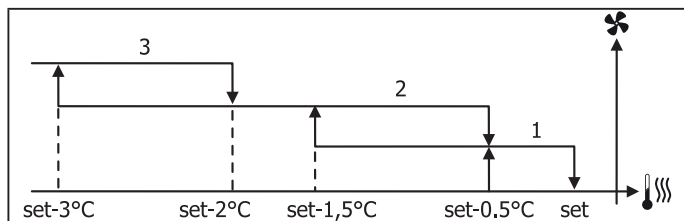
AUTOMATIC OPERATION FOR 3-SPEED UNITS AND MODULATING VALVE/S

- | | |
|----------|---------------------|
| 1 | Low SPEED |
| 2 | Medium SPEED |
| 3 | High SPEED |

COOLING



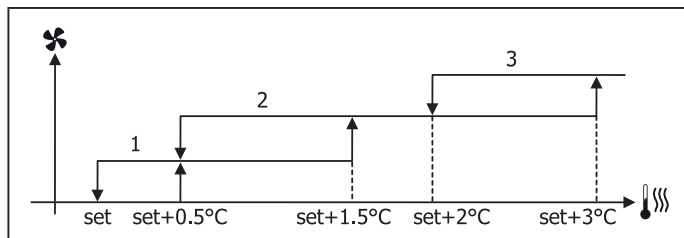
HEATING



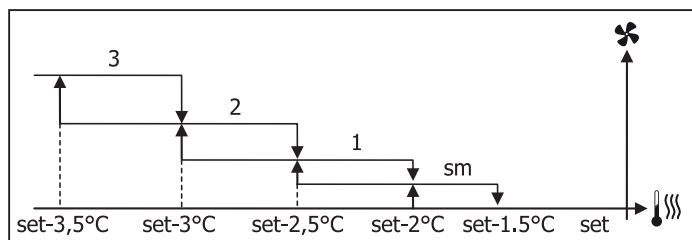
AUTOMATIC OPERATION FOR 4-SPEED UNITS AND MODULATING VALVE/S:

- | | |
|-----------|------------------------|
| 1 | Low SPEED |
| 2 | Medium SPEED |
| 3 | High SPEED |
| el | EXTRA LOW SPEED |

COOLING



HEATING



MODULATING VENTILATION

As with step ventilation, the management logic for modulating ventilation offers two possible operating modes:

- **AUTOMATIC** operation
- fixed-speed **OPERATION**

The operating percentage is selected by pressing the UP/DOWN keys, while automatic ventilation comes on when ventilation is set below the minimum (20%) or above the maximum (100%) values.



MANUAL ventilation



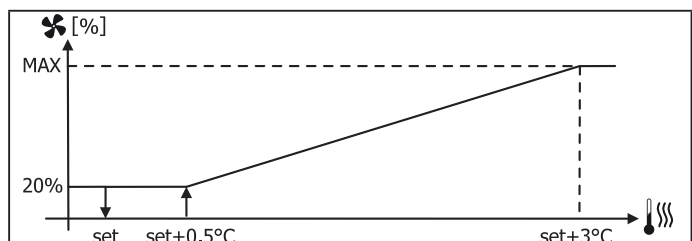
AUTOMATIC ventilation



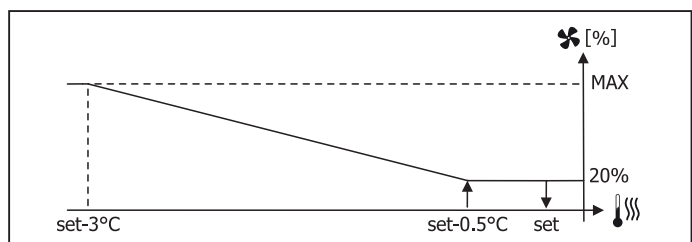
FORCED ventilation

AUTOMATIC OPERATION FOR 3- OR 4-SPEED UNITS AND ON/OFF VALVE/S OR NOT INSTALLED:

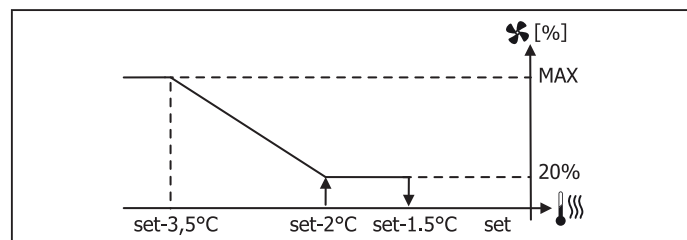
COOLING



HEATING WITH 3-SPEED CONFIGURATIONS



HEATING WITH 4-SPEED CONFIGURATIONS

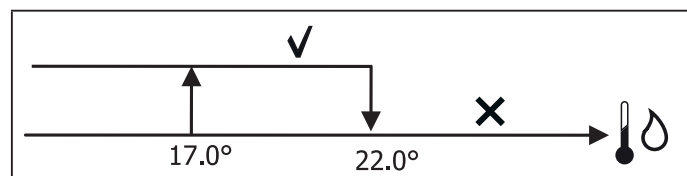


For configurations with 4 speeds, ventilation for heating is delayed by 0.5°C to allow for an initial natural convection phase.

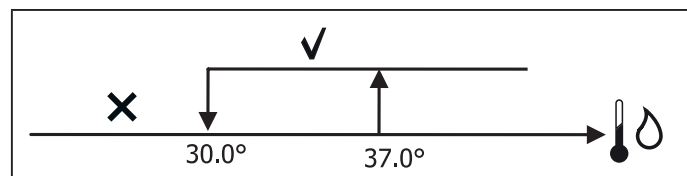
WATER CONSENT

Regardless of what type of fan is installed (step or modulating), ventilation depends on the system's water temperature control. Depending on the work mode, we will have different consent thresholds for heating and cooling.

COOLING



HEATING



Failure to have this consent, when the thermostat sends a signal, will be displayed by the flashing symbol of the mode that is currently in operation Cooling or Heating. This enabling signal will be ignored if:

- the water probe is not required or it is in alarm conditions because it is disconnected
- Cooling with 4-pipe configurations

FORCED OPERATIONS

Normal ventilation logic (modulating and non-modulating) will be ignored in particular forcing situations which could be necessary for the correct temperature control or functioning of the terminal.

Possible situations:

- in **COOLING MODE**:
 - with on-board controller and configurations with valve: the minimum available speed is maintained even when the temperature is reached
 - with on-board controller and configurations without valve: every 10 minutes a 2-minute washing at medium speed with the fan stopped allows the air probe to perform a more precise room temperature reading.
 - if ventilation is set on standby always ON, the selected speed is maintained once the temperature setpoint is reached.
- in **HEATING MODE**:
 - with the heater on: ventilation is forced at medium speed
 - once the heater is switched off: post-ventilation is maintained at medium speed for 2 minutes. (NB: this ventilation will be completed even should the thermostat be turned off or pass to the cooling mode.)
 - if ventilation is set on standby always ON, the selected speed is maintained once the temperature setpoint is reached.

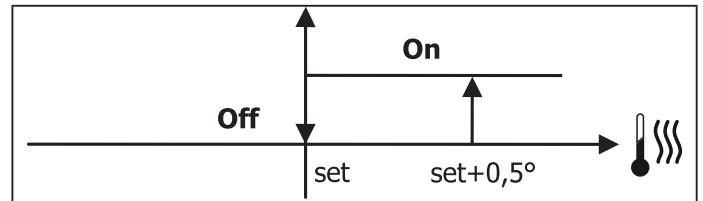
VALVE

The control can manage 2- or 3-way ON/OFF (i.e. fully open or fully closed) or modulating valves (valve opening can range between 0% and 100%).

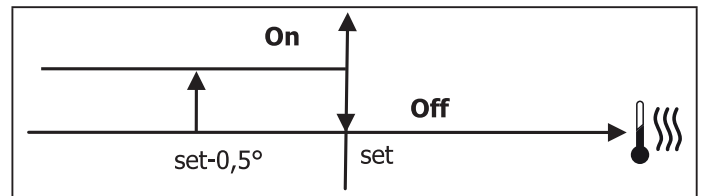
ON/OFF VALVE

Valve (2- or 3-way) opening is controlled depending on the operating setpoint and air temperature setpoint.

COOLING



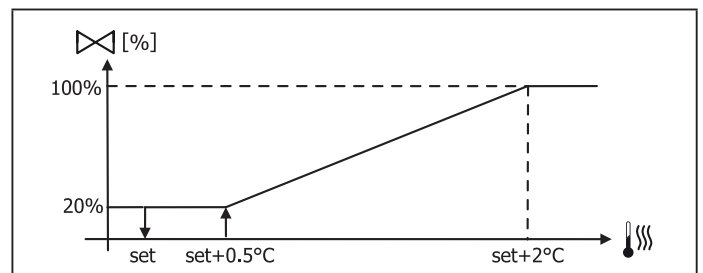
HEATING



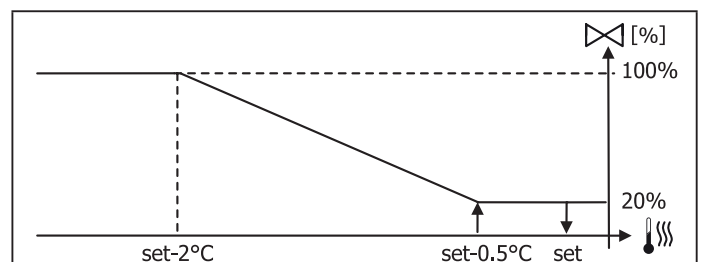
MODULATING VALVE

Valve (2- or 3-way) opening is controlled depending on the operating setpoint and air temperature setpoint. The opening adjustment logic follows the diagrams provided below.

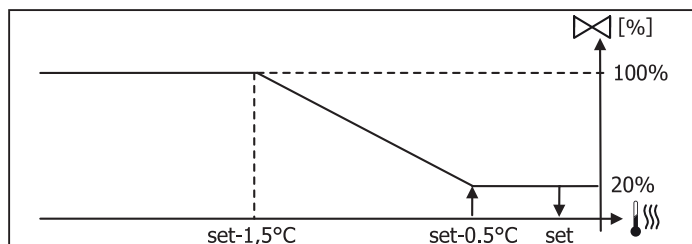
COOLING



HEATING WITH 3-SPEED CONFIGURATIONS



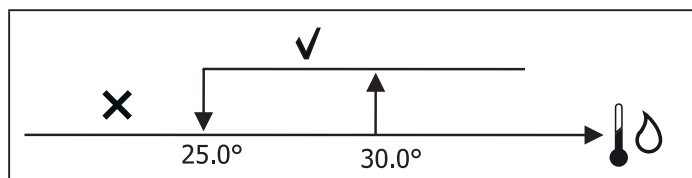
HEATING WITH 4-SPEED CONFIGURATIONS



WATER CONSENT

Water temperature control for opening consent only concerns configurations with 3-way valves and electrical heater. In such configurations the water temperature will be checked in the following cases:

- Heating with heater: heater operation requires forced ventilation; it is therefore necessary to avoid water that is too cold from passing through the unit.

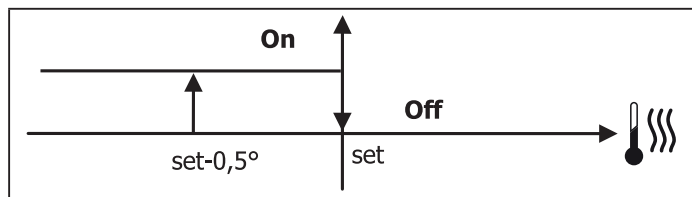


- Post ventilation due to the heater switching off: maintained until the end of the set time, even if the operation mode is changed. During post-ventilation water consent coincides with consent required for ventilation.

ELECTRICAL HEATER

SWITCHING IT ON

If it has been preventively included by the configuration parameter and use is enabled by the setup parameter, the electrical heater is used when the thermostat requires it, based on the room temperature:

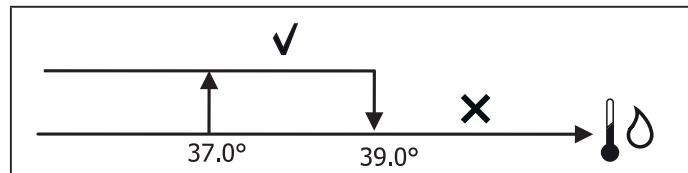


Switching it on entails forced ventilation.

WATER CONSENT

Consent to switch on the heater depends on water temperature control. The following is the relative consent logic:

HEATING



This enabling signal will not be given if the water probe is not included or is disconnected.

ECONOMY

If it has been preventively included by the configuration parameter and use is enabled by the setup parameter, the Economy function will correct the setpoint by 2.5°C and force operation at the minimum available seed to reduce unit operation.

- **Cooling:** set + 2.5°C
- **Heating:** set – 2.5°C

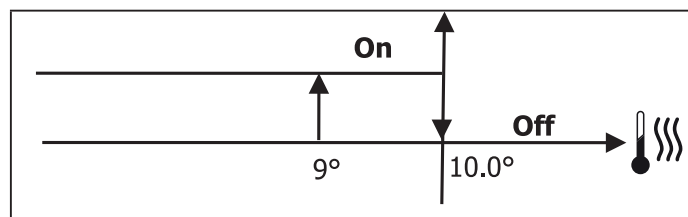
MINIMUM TEMPERATURE CONTROL

If it has been preventively included by the configuration parameter and use is enabled by the setup parameter, when the thermostat is off, this logic avoids the room temperature from dropping below a settable threshold ("Minimum temperature control SET"), forcing the unit to heating mode for the required amount of time.

If the electrical heater is present, it will be used only if it was previously selected as a resource in the Heating mode.

SWITCHING IT ON

If this control is selected, the terminal will turn on if the room temperature falls below 9°C:



Once the temperature returns above 10°C, the thermostat will go back Off.

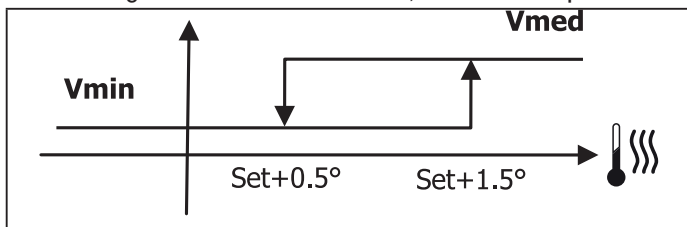
i Pressing OFF on the digital input will deactivate this logic.

DEHUMIDIFICATION

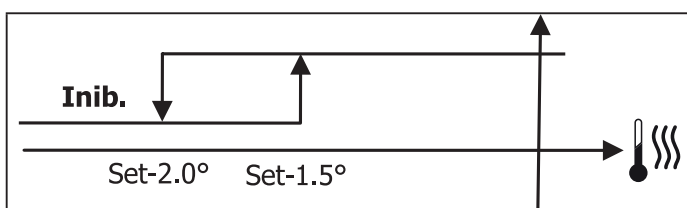
The dehumidification function, which can only be used in Cooling mode, if a humidity probe has been included in the configuration menu, makes the unit operate with the aim of reducing any humidity in the room, until it reaches the setpoint level entered in the setup menu parameter.

LOGIC

Ventilation speed will be forced to low, or, if the temperature is much higher than the entered set, to medium speed.

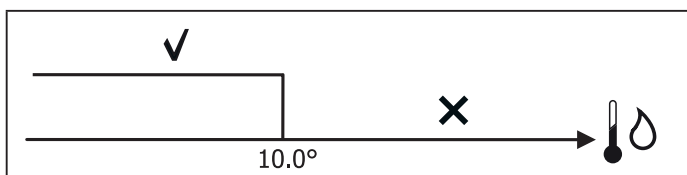


They must bring humidity back to the set value (and the valve, if installed), ventilation will switch on even if the room temperature has already reached the relative set (shown on the display). If it drops too far below this threshold, the logic will be temporarily disabled.



WATER CONSENT

Consent to switch on dehumidification depends on water temperature control. The following is the relative consent logic:



If there is no consent the dehumidification function will be momentarily disabled. This will also happen if the probe is disconnected.

i Once the reference humidity level is reached or the controller is placed on Off, dehumidification will switch off.

ALARMS

The alarms managed by the controller refer to missing probes required by the unit's configuration. Accordingly, the following are possible alarms:

- Air probe alarm
- Water probe alarm
- Humidity probe alarm

NETWORKS AND CONNECTIVITY

CONNECTION TO SUPERVISION SYSTEM (ERGO SOLUTION)



Connection is possible for version ERGO 3.10 or higher.

Using serial port RS485 it is possible to connect EVO controllers (up to 247) to a management software that uses standard MODBUS RTU as a communication protocol, with the following characteristics:

- settable baudrate (default: 9600);
- no parity
- 8 bits of data
- 1 bit of stops

Inside a supervision network, each EVO controller acts as a SLAVE towards the centralised management system which constitutes the network MASTER (**figure 01**).

Once the network has been wired, it is necessary to configure each EVO controller. Press PRG to access the MENU and then enter sub-menu "Networks and connections" (password = 20). Set the SETUP RS485 parameters as follows:

- **MST/SLV** = "Slave from SPV"
 - **Protocol** = "Modbus"
 - **Serial address** = set a value between 1 and 255
 - **Speed** = set based on the requirements of the Master
- leave the SETUP OC PARAMETERS UNCHANGED (MST/SLV = none).



For details on how to wire the network, read "RS485 NETWORK GUIDE LINES" available in the download area of the Galletti website.

The following functions are recognised and managed by the

controller as SLAVE:

CODE	DESCRIPTION
01	coil status reading
02	input status reading
03	holding register reading
04	input register reading
15	multiple coil status writing
16	multiple holding register writing

The following are the available variables:

COIL STATUS (DIGITAL READING/WRITING)

DESCRIPTION
1 ON/OFF controller
2 SUMMER/WINTER controller
3 ECONOMY controller
4 ENABLE ANTI-FREEZE controller
5 ENABLE ELECTRICAL HEATER controller
6 modulating ventilation MAN/AUTO controller
7 enable ON/OFF from MASTER
8 enable ECONOMY from MASTER
9 enable SUMMER/WINTER from MASTER
10 enable ANTI-FREEZE from MASTER
11 enable ELECTRIC HEATERS from MASTER
12 enable SETPOINT from MASTER
13 enable SETPOINT LIMITS from MASTER
14 enable VENTILATION SPEED from MASTER
15 KEYBOARD LOCK controller
16 enable HUMIDITY CONTROL consent from MASTER
17 enable HUMIDITY CONTROL
18 control for CONFIGURABLE DIGITAL OUTPUT NO.7

INPUT STATUS (READ-ONLY DIGITAL)

DESCRIPTION
1 unit ON/OFF
2 SUMMER/WINTER
3 ECONOMY on
4 ANTI-FREEZE on
5 ALARM installed
6 Room temperature probe alarm
7 Water temperature probe alarm
8 Hot water temperature probe alarm (only with 4-pipe units)
9 Room humidity probe alarm
10 Speed number (3/4)
11 Pipe number (2/4)
12 Type of ventilation (STEP/MODULATING)

13	Adjustment probe (DISPLAY/BOARD)
14	Installed electrical heaters
15	Installed humidity probe
16	Digital output 1 status (01)
17	Digital output 2 status (02)
18	Digital output 3 status (03)
19	Digital output 4 status (04)
20	Digital output 5 status (05)
21	Digital output 6 status (06)
22	Digital output 7 status (07)
23	Water probe presence
24	Hot water probe presence (hydronic unit with 4 pipes)
25	Dehumidification active
26	Valve open
27	Hydronic unit switched off from remote contact
28	Ventilation control (manual/automatic)
29	Heater active
30	Valve presence
31	Enable ECONOMY from contact

HOLDING REGISTER

(READING/Writing WHOLEs/ANALOGUES)

DESCRIPTION	
1	Summer temperature SET (cooling)
2	Summer temperature SET minimum limit
3	Summer temperature SET maximum limit
4	Winter temperature SET (heating)
5	Winter temperature SET minimum limit
6	Winter temperature SET maximum limit
7	Single temperature SET (if SUM/WIN on water/air temp.)
8	Humidity SET
9	Minimum humidity SET limit
10	Maximum humidity SET limit
11	Step ventilation speeds: 0 = extra-low speed 1 = low speed 2 = medium speed 3 = maximum speed 4 = AUTO speed
12	Modulating ventilation speed

INPUT REGISTER

(READ-ONLY WHOLEs/ANALOGUES)

DESCRIPTION	
1	Room temperature
2	Room humidity
3	Water temperature
4	Hot water temperature (only with 4-pipe units)
5	Step ventilation status: 0 = no ventilation 1 = extra-low speed 2 = low speed 3 = medium speed 4 = maximum speed
6	Modulating ventilation % value
7	% value of analogue output 1
8	% value of analogue output 2
9	% value of analogue output 3
10	Temperature SET on
11	Summer temperature SET
12	Winter temperature SET
13	Single temperature SET (if SUM/WIN on water/air temp.)
14	Humidity SET on
15	Type of valve (NOT INCLUDED/ON-OFF/MODULATING)

ERGO GALLETTI MANAGEMENT SOFTWARE

If you are using ERGO Galletti management software it is also possible to connect a Chiller/Heat pump to the supervision system. In this way, the management software analyses the system's data and adapts operation to the real needs.

ERGO management software can assign 4 different degrees of freedom to the LCD controller, based on the type of remote control that has been assigned through the software.

- **LOCAL:** all of the functions are accessible on the controller: speed choice, temperature, cooling or heating mode, ON/OFF. All of the operation parameters are read by the system.
- **REMOTE CONTROL A** - cooling or heating mode is set from the ERGO software; all of the other functions are accessible on the controller: speed choice, temperature, ON/OFF. All of the operation parameters are read by the system.
- **REMOTE CONTROL B** - The user can choose the ventilation speed and vary the temperature $\pm \Delta$ set based on the value set through ERGO. The operating mode is set by the software.
- **REMOTE CONTROL C** - No function can be set on the control panel, it is fully managed by the software.

“SMALL” NETWORK SOLUTIONS

“SMALL” network solutions constitute a MASTER/SLAVE network system where one of the EVO controllers performs the function of MASTER while all of the other EVO controllers on the network perform the SLAVE function.

It can be set up in two different ways, each with different functions and type of connection:

- SMALL network on RS485
- SMALL network on CONVEYED WAVES

SMALL NETWORK ON RS485

In this case the connection is set up using bus RS485, comprised of a twisted 2-conductor, shielded data cable (**figure 02**).



For details on how to wire the network, read “RS485 NETWORK GUIDE LINES” available in the download area of the Galletti website.

The MASTER controller sends the following settings to the SLAVE controller:

- Operating mode: (COOLING or HEATING);
- ON/OFF status of the controller: all of the SLAVE controllers switch to the ON/OFF status of the MASTER controller;
- Enabling minimum room temperature control;
- Room temperature SET;

or (based on the "Temperature control from MASTER" parameter in the "Networks and Connections" menu):

- Limits that apply to changes in the room temperature SET (both SUMMER and WINTER): on each SLAVE controller, the SET variation is allowed with a delta of $\pm 2^{\circ}\text{C}$ around the value of the SET entered on the MASTER controller.

In terms of the ON/OFF status, the following is allowed on each SLAVE controller:

- Automatic local ON when requested by the minimum room air temperature control function.
- Automatic local ON/OFF depending on the time slots, if enabled;
- OFF on SLAVE controller from digital input if it is enabled.

Each SLAVE controller maintains its autonomy in managing ventilation speed, in switching the ECONOMY function on and in setting the SET value (with the limits described above).

This type of network does not allow a supervision network to be included (ERGO solution) as the RS485 serial ports on all of the controllers (both MASTER and SLAVE) are already occupied by the SMALL network arrangement.

Once the network has been wired, it is necessary to configure each EVO controller. Press PRG to access the MENU and then enter sub-menu “Networks and connections” (password = 20). Set the SETUP RS485 parameters as follows:

- **MST/SLV** = set “Master” on the EVO controller acting as the MASTER on the network, and set “Local Slave” on all of the EVO controllers acting as the SLAVES in the network.
- **Protocol** = “Modbus”
- **Serial address** = set a value between 1 and 255, only in the SLAVE controllers.

- **Speed** = do not change (9600)

Leave the SETUP OC PARAMETERS UNCHANGED (MST/SLV = none).

SMALL NETWORK ON CONVEYED WAVES

This type of configuration controls up to a maximum of 32 hydronic units through a single user unit.

The connection is set up using an OC bus, comprised of a twisted 2-conductor, shielded data cable (**figure 03**).

In this case, the MASTER controller makes all of the SLAVE controllers connected to the network operate (instant by instant) in an identical fashion to the MASTER controller itself. Accordingly, no SLAVE controller can make autonomous decisions, nor **are they equipped with** their own user unit.

The maximum number of SLAVE controllers that can be connected to this type of network is 32.

Before connecting the I/O boards to the network, each board needs to be configured.

Connect the user unit to each I/O board.

Press PRG to access the MENU and then enter sub-menu "Networks and connections" (password = 20). Set the OC SETUP parameters as follows:

- **MST/SLV** = set "Master" on the I/O board acting as the MASTER of the network and "Slave" on all of the SLAVES in the network.
- **Serial address** = set a value between 2 and 34 on the SLAVE controllers.

It is now possible to connect all of the I/O boards to the network.



Once the board has been set as **SLAVE**, it can no longer communicate with any random user unit. Accordingly, if the settings are changed, it will be necessary to **RESET** it in the following manner: disconnect the board from the network and, keeping it powered, place digital input 10 in short circuit for 15 seconds (clamps I10 and IC).



All of the hydronic units (i.e. both **MASTER** and **SLAVE**) connected to the network must be configured in the same way.

MIXED NETWORK

The SMALL network on CONVEYED WAVES can also be connected to a supervision network (ERGO or SMALL solution) on RS485 through RS485 serial port of the MASTER controller, thus obtaining what is known as a MIXED NETWORK. **Figure 04** illustrates the diagram of a mixed network comprised of a SMALL network on CONVEYED WAVES combined with a supervision network.

PARAMETER OUTLINING TABLE

	ERGO BMS	SMALL RS485	SMALL OC	Mixed Network
RS485				
MST/SLV	Slave from SPV	EVO Master: Master	-	EVO Master: Master
		EVO Slave: Slave from SPV		EVO Slave: Slave from SPV
Protocol	Modbus	Modbus	-	Modbus
Serial Address	1... 255	EVO Master: 0	-	EVO Master: 0
		EVO Slave: 1... 255		EVO Slave: 1... 255
Speed	Based on the Master	9600	-	9600
OC				
MST/SLV	-	-	EVO Master: Master	
			EVO Slave: Slave	
Serial Address	-	-	EVO Master: 0	
			EVO Slave: 2... 255	

MEANINGS OF THE LEDS

	BLUE	GREEN	RED
STATUS LED	Unit OFF	Unit ON	Alarm in progress
NETWORK LED	OC Master	Communication OK	No communication



Looking at the I/O board from the front, the **STATUS LED** is on the left, while the **NETWORK LED** is on the right.

TECHNICAL DATA

Power supply	230Vac 50/60Hz Power 2.5 W
Operating Temperature	Range 0-50°C
Storage Temperature	Range -10-60°C
IP protection rating	IP30 (user unit)
Type of board	Type 1.C
Output relay	Normal Open 5A @ 240V (Resistive) Max room temperature: 105°C Micro-interruption
Inputs	NTC Temperature Probes 0-5V probes on Dry contacts (digital inputs)
Temperature Probes	NTC probes 10K Ohm @25°C Range -25-100°C
Humidity probe	Resistive type of probe Range 20-90%RH
Max cable section for clamps	1.5 mm ²
Pollution rating	Degree II
Heat/fire resistance	Category D
Over-voltage category	Category II
EMC conformity standards	EN 61000-6-1(2007) EN 61000-6-3(2007) + A1(2011)

INSTALLATION AND MAINTENANCE

The procedures for installing the user interface, the power board and probes, with specific instructions for individual hydronic units of the Galletti range, will be described at a later stage.

PROBE INSTALLATION

The EVO controller manages the following probes:

- Air temperature reading probe installed inside the user unit; it does not require any special installation operations.
- Probe (optional and alternative to the previous one) connected to the I/O board for temperature readings of the air taken in by the machine, or in any other point of the room subject to temperature adjustment (REMOTE AIR PROBE)
- Probes (optional) for water temperature readings: it is possible to connect one or two probes, depending on whether the unit is connected to a 2- or 4-pipe system.
- Probe (optional) to read the relative ambient humidity, connected to the I/O board



To avoid interference, and subsequent faulty operation, the probe cables must NOT be set up near power cables 8230V).

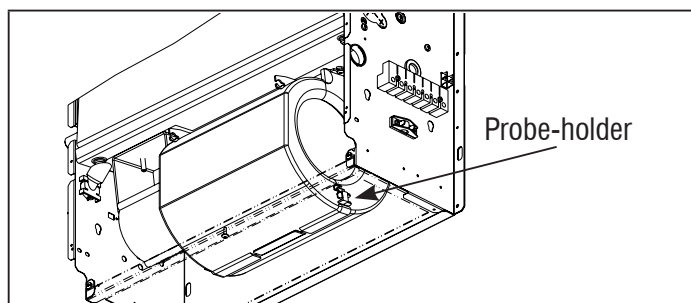
REMOTE AIR PROBE INSTALLATION

Use of the remote air probe to adjust the room temperature is optional. When it is used, it becomes the main adjustment probe, in place of the probe installed inside the user unit. It is always possible to choose the main room temperature adjustment probe from the "air probe" parameter contained in the CONFIGURATION MENU.

The remote air probe must always be connected to clamps I1-C1 on the I/O board.

FLAT - 2X1

Use the adhesive plastic probe-holder located on the side wall of the screw feed. Pass the probe cable (black) through the opening in the plastic probe-holder and fasten the probe in place by inserting it by its leg (the part covered by the rubber sheath).



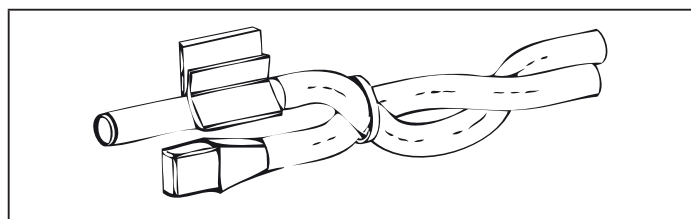
ESTRO

Use the supplied adhesive plastic probe-holder:

- Fan coil without base (**figure 05**)
- Fan coil with base (**figure 06**)
- Fan coil with front suction (**figure 07**)

HUMIDITY PROBE INSTALLATION

The humidity probe is an optional accessory. If one is installed, it must be connected to the SU-SU clamps on the I/O board. The probe sensor can be positioned where it will be in contact with the air flow of the unit's suction circuit (if there is also a remote temperature probe, strap them together as illustrated in the figure below) or in any other point in the room subject to temperature and humidity adjustment.



IT IS also possible to position the probe sensor inside the user unit using the relative hook on the base of the unit (**figure 08**).

The cable supplied with the humidity sensor is equipped with a shield. There is no need to connect this shield to the I/O board. If interference from near-by power cables or other is affecting the relative humidity reading, connect the aforementioned shield to the GND clamp on the RS485 serial port.

WATER PROBE INSTALLATION

The water temperature detection probe (white cable) is an optional accessory.

With 2-pipe units (single coil) the water probe must be connected to clamps I2 - C1 of the I/O board. With 4-pipe units it is possible to choose (through the "Number of water probes" parameter in the CONFIGURATION MENU) how many probes (one or two) to use. If you choose to use a water probe, it must be installed so that it reads the temperature of the heating water (and is therefore installed on the hot water coil) and must be connected to clamps I2 - C1 of the I/O board. If, on the other hand, you choose to use two water probes, the cold water detection probe must be connected to clamps I2 - C1 of the I/O board, whereas the hot water detection probe must be connected to clamps I3 - C1 of the I/O board.

FLAT - ESTRO

Use the copper probe-holder for the water probe and, depending on the case, set it up as described below. Fan coils for:

- 2-PIPE system - NO VALVE or 2-WAY VALVE: the water probe must be set up on the exchanger (**figure 09**);
- 2-PIPE system - NO VALVE or 2-WAY VALVE: the water probe (if single) must be set up on the exchanger in the heating circuit (**figure 10**); any second probe must be installed on the exchanger in the cooling circuit;
- 2-PIPE system - WITH 3-WAY VALVE: the water probe must be positioned on the valve entrance, on the branch leading out from the system (**figure 11**);
- 4-PIPE system - WITH 3-WAY VALVES: the water probe (if single) must be positioned on the entrance of the heating valve, on the branch leading out from the circuit (**figure 12**); any second probe must be installed on the entrance of the cooling valve on the branch leading out from the circuit.

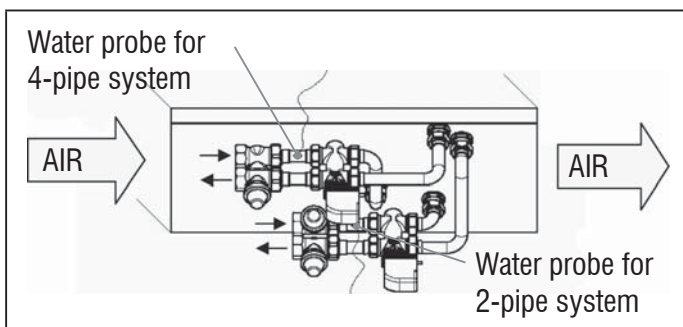
2X1

Use the copper probe-holder for the water probe (white cable) and, depending on the case, set it up as described below.

- For two-pipe units without valve, the water probe must be installed on the exchanger using the supplied strap (**figure 13**);
- For four-pipe units without valves, the water probe must be installed on the exchanger in the heating circuit (**figure 14**);
- For two-pipe units with valve the water probe must be positioned on the valve entrance, on the branch coming from the system (**figure 15**);
- For four-pipe units with valves, the water probe must be installed on the heating valve entrance, on the branch coming from the circuit (**figure 16**).

UTN

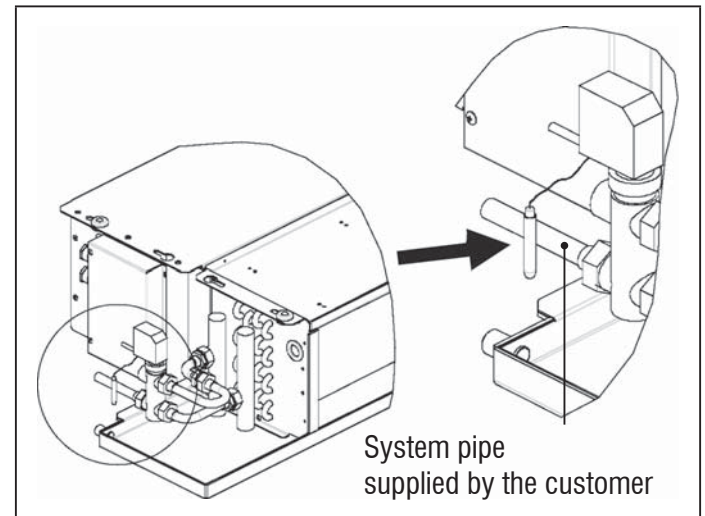
Example, valves installed on the left side:



- For UTN units without valves, for 2-pipe systems, the water probe must be positioned on the pipe at the entrance of the exchanger.
- For UTN units without valves, for 4-pipe systems, the water probe must be positioned on the pipe at the entrance of the exchanger in the heating circuit.

PWN

Example, valves installed on the left side:



- For PWN units without valves, for 2-pipe systems, the water probe must be positioned on the pipe at the entrance of the exchanger.
- For PWN units without valves, for 4-pipe systems, the water probe must be positioned on the pipe at the entrance of the exchanger in the heating circuit.

USER UNIT INSTALLATION

Choose an area to install the controller panel which is easily accessible to set functions and efficient for room temperature detection (at least 1.5 m from the floor). Therefore, avoid:

- direct sunlight exposure;
- direct exposure to hot or cold air currents;
- placing obstacles which impair correct temperature detection (curtains or furniture);
- the constant presence of water vapour (kitchens, etc.);
- covering or recessing the panel into the wall.

For wall installation of the controller, it is advisable to use a recessed 503 electrical contact box behind the controller to house the wires. For installation, follow the instructions below:

- Remove the controller's closing screw (**figure 17**).
- If a 503 enclosed gang box is used, pass the cables through the slot at the bottom of the controller and use the relative holes for fastening (**figure 17**).
- Otherwise drill a hole in the wall, for the fastening holes on the base of the controller, where you wish to install the controller. Use the base of the controller as a template to mark the position of the holes. Pass the cables through the slots on the base and fasten it with plugs onto the previously drilled wall (**figure 18**).
- Connect the clamp to the display board.
- Close the controller back up using the closing screw.

The connection between the panel and the controller and the I/O board must be set up using the 2-clamp connectors for conveyed waves installed on both devices (see electrical diagram). With the I/O board, there are 2 connectors to set up the connection: it makes no difference which connector is used. It is necessary to use a data cable for networks with a pair of twisted conductors and shielding. It is also necessary to connect the shielding conductor to the clamp (-) on the user side and on the I/O board (**figure 23**).

ON-BOARD I/O BOARD INSTALLATION

2X1 - ESTRO - UTN

- Install the I/O board on 2X1, ESTRO and UTN units using the relative clamping bracket and the supplied 9.5 mm screws (**figure 19 - 20 - 21**);
- Screw the 3-way terminal board onto the bracket using the supplied 25 mm screws;
- Install the bracket onto the side of the unit that is opposite the water infeed/outfeed manifolds;
- Set up the electrical connections as illustrated in the electrical diagram (**figure 23**); use the cable with a 1.5 mm² section to connect the unit terminal board (CN) to the board.

PWN

- On the PWN unit, install the I/O board directly onto the electrical connections box using the supplied 9.5 mm screws (**figure 22**).
- Set up the electrical connections as illustrated in the electrical diagram (**figure 23**); use the cable with a 1.5 mm² section to connect the unit terminal board (CN) to the board.

ELECTRICAL CONNECTIONS

All of the operations must be carried out by qualified staff, in accordance with regulations in force. For any electrical-related procedure, refer to the electrical diagrams supplied with the unit. We also suggest making sure that the characteristics of the electrical network are suitable for the absorption levels reported in the electrical data table.



Before carrying out any operation on electrical parts, make sure the power supply is disconnected. Check that the mains voltage is compatible with the specifications of the unit (voltage, number of phases, frequency) shown on the unit rating plate. The supply voltage must not fluctuate by more than $\pm 5\%$ in relation to the rated value. The electrical connections must be set up according to the electrical diagram attached to the specific unit and with the regulations in force.

MAINTENANCE



Maintenance operations must be carried out exclusively by a manufacturer-authorised assistance centre or by qualified staff. For safety reasons, before carrying out any maintenance or cleaning, turn the equipment off.

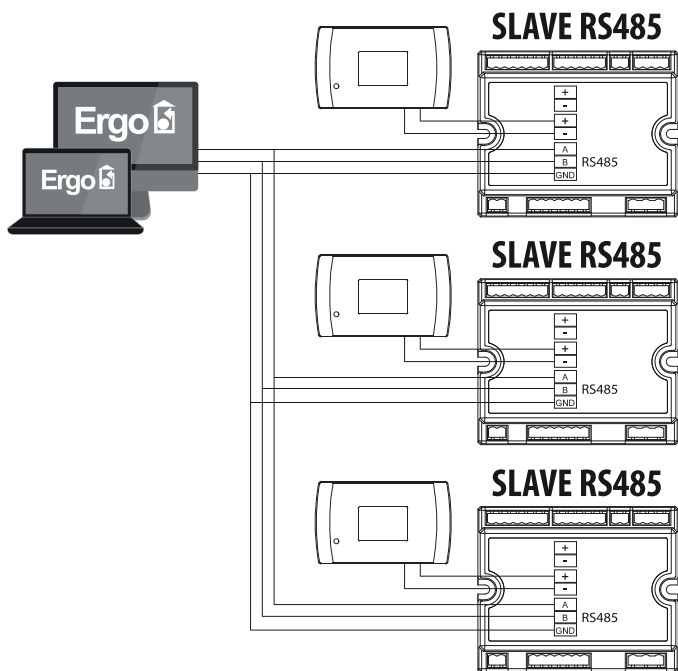
I/O TABLE FOR THE BOARD (figure 23)

POWER SUPPLY	
L	Phase
N	Neutral
INPUTS	
I1	Room air NTC probe
I2	Water NTC probe
I3	Hot water NTC probe (with 4-pipe units)
I4	Not used
I5	Not used
IC	Common for NTC probes
+5	Not used
I6	Input for remote ON/OFF
I7	Input for remote SUM/WIN
I8	Input for remote ECONOMY
I9	Not used
I10	Not used
IC	Common for I6-I7-I8
SU - SU	Humidity probe
OUTPUTS	
A1	Brushless fan modulation
A2	Water valve modulation (cold with 4-pipe units)
A3	Hot water valve modulation (only with 4-pipe units)
CA	Common for 0-10V outputs
01	Extra-low speed
02	Low Speed
03	Medium Speed
04	High Speed
05	Water valve (cold with 4-pipe units)
06	Hot water valve (only with 4-pipe units) or heater
C1	Common for 01-06 relay outputs
07	Configurable signal output
C7	Common for 07 relay output
PORTS (FRONT OF BOARD)	
A/B/GND	RS485 serial MODBUS protocol
+ / -	Display connection or second board
+ / -	Display connection or second board

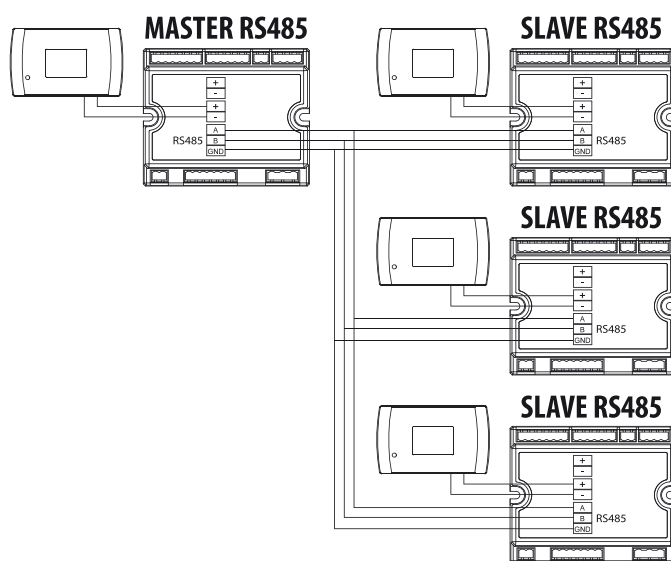
ELECTRICAL DIAGRAM (figure 23)

KEY	
SA	Room temperature probe
SW	Water temperature probe (cold with 4-pipe units)
SWH	Hot water temperature probe (only with 4-pipe units)
SU	Ambient humidity probe
ON/OFF	Dry contact for remote ON/OFF
MS	Micro switch FLAT - 2X1
SUM/WIN	Dry contact for remote SUMMER/WINTER
ECONOMY	Dry contact for remote ECONOMY
FAN 0/10V	Modulating fan 0/10V
VH 0/10V	Modulating 0/10V water valve (cold with 4-pipe units)
VH 0/10V	Modulating hot water valve (only with 4-pipe units)
MV	Fan
INV	Fan inverter
MV INV	Inverter fan motor
V1	Extra-low speed
V2	Low speed
V3	Medium speed
V4	Maximum speed
COM	Common for ON/OFF outputs
VC	Water valve (cold with 4-pipe units)
VH/RE	Cold water valve (only with 4-pipe units) or electric heater
CN	Unit terminal board
IL	Line switch (not included)
F	Fuse (not included)
L	Phase
N	Neutral

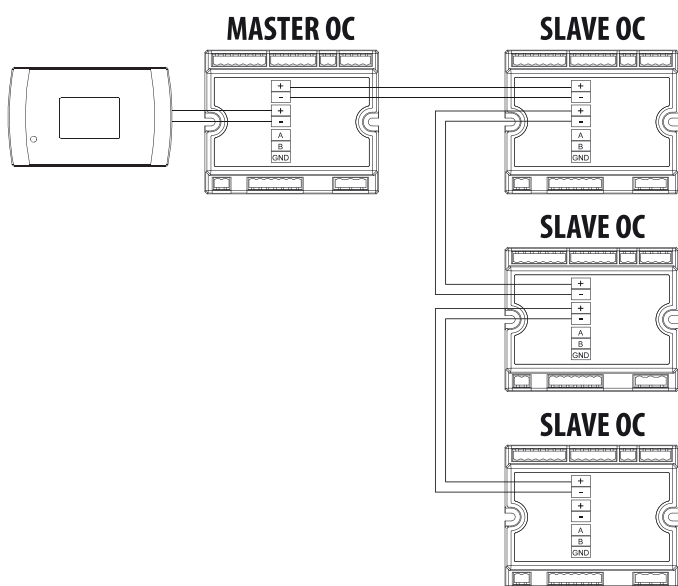
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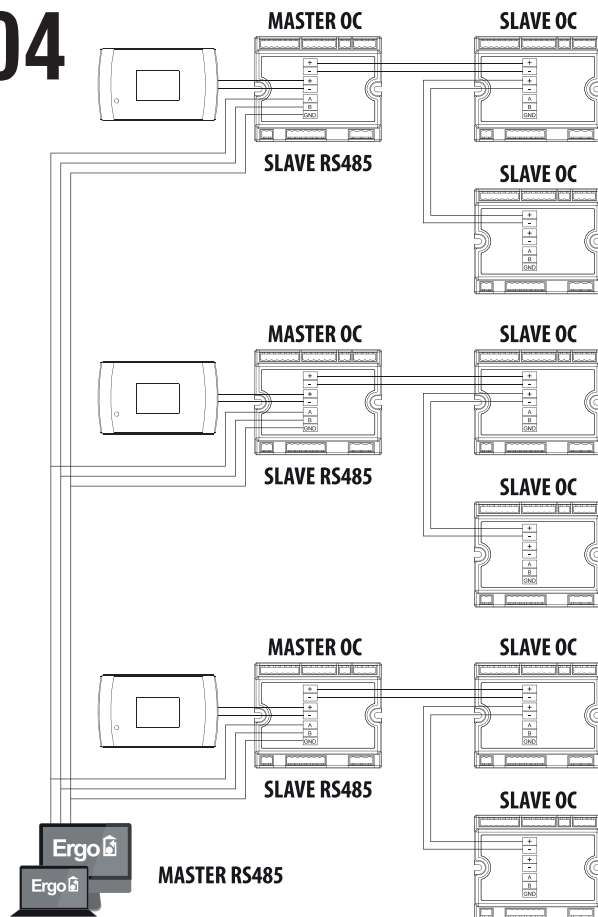
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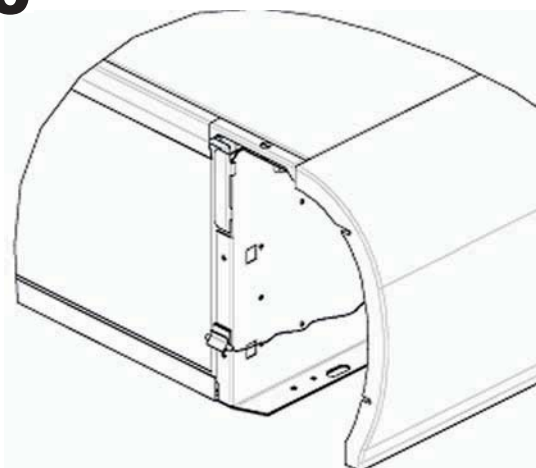
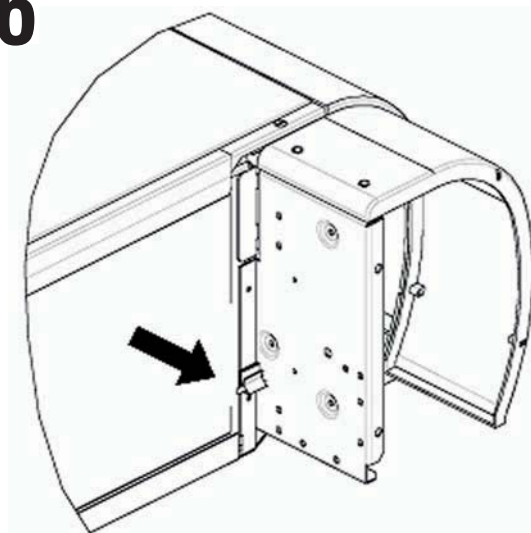
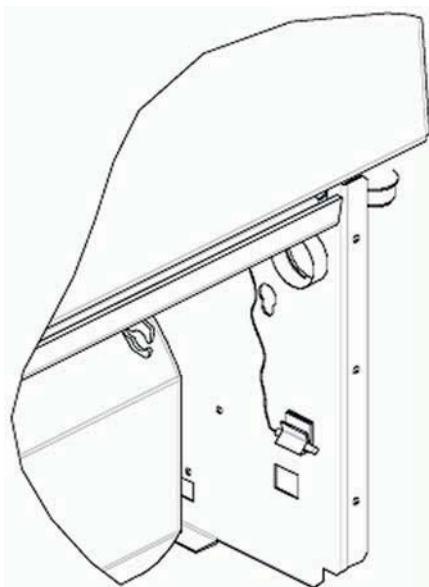
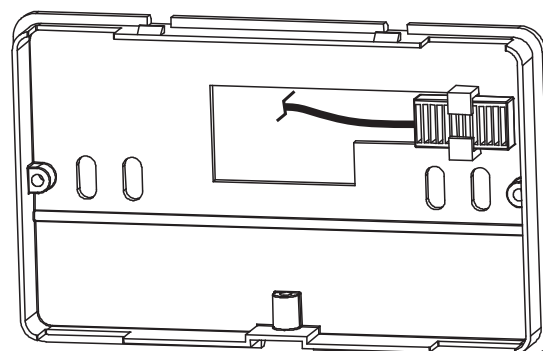
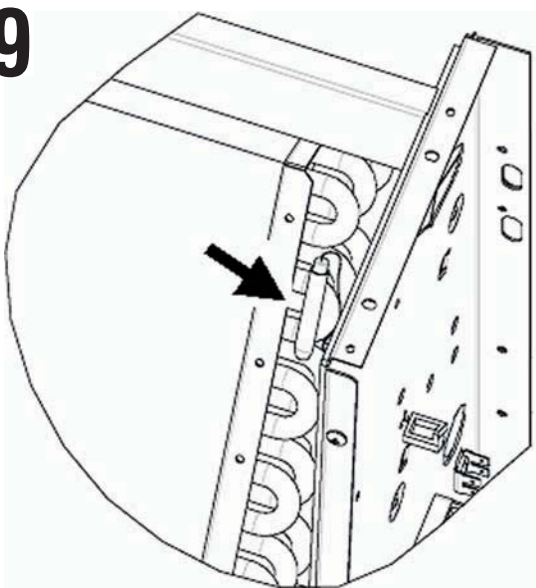
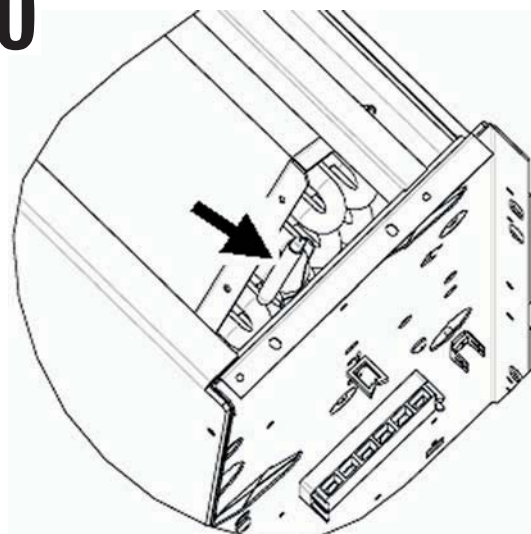


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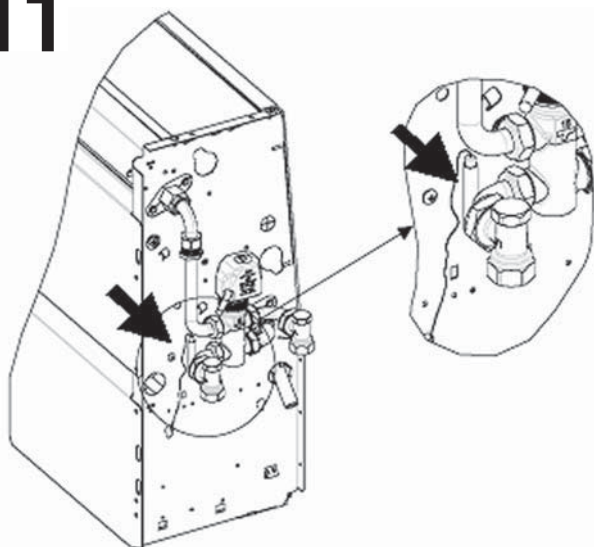


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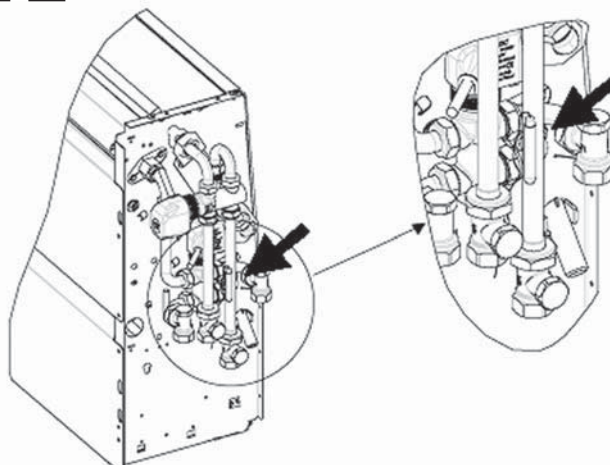


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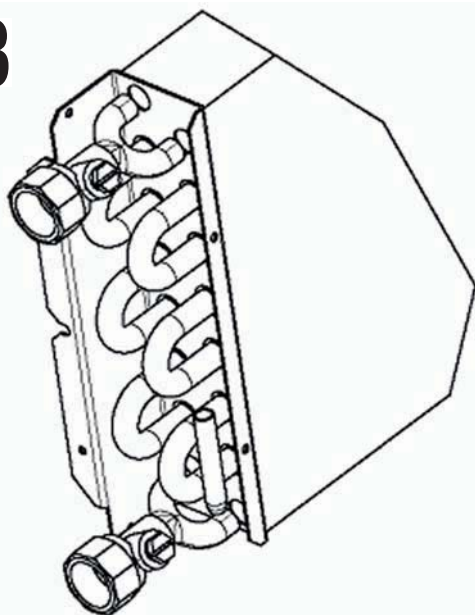
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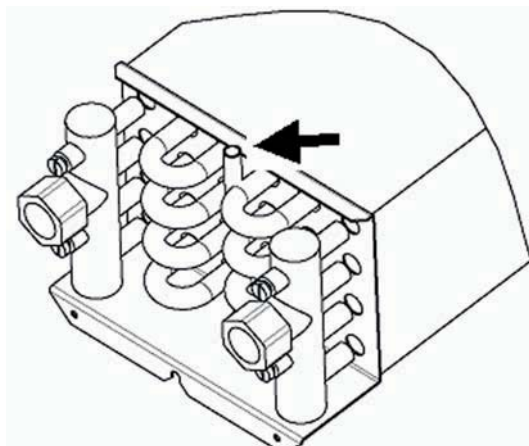
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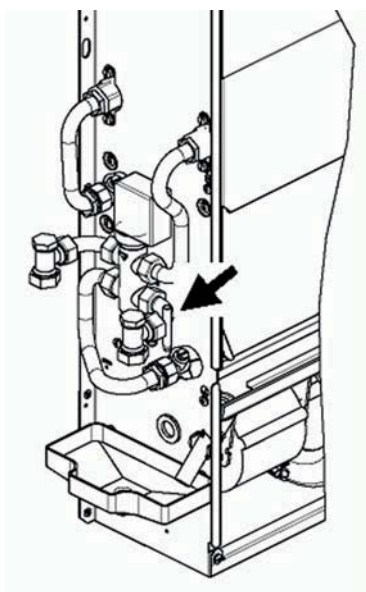
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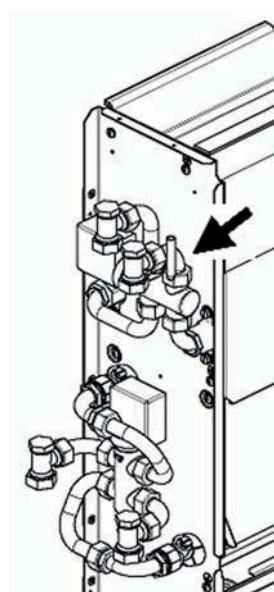
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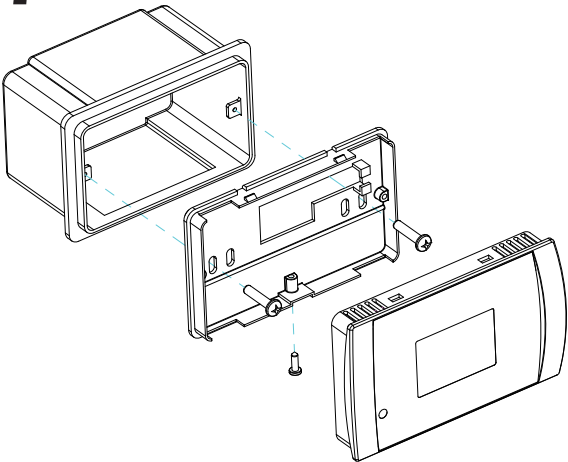
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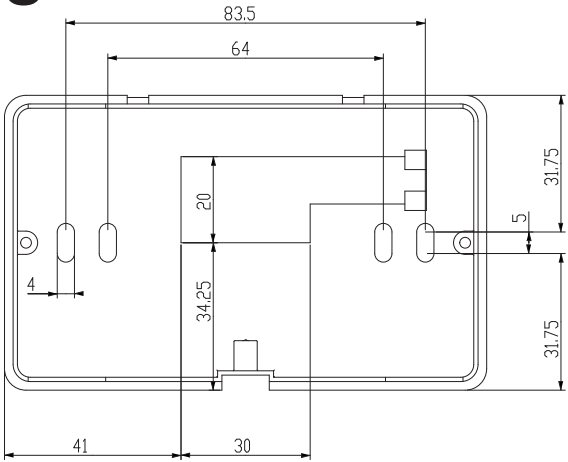
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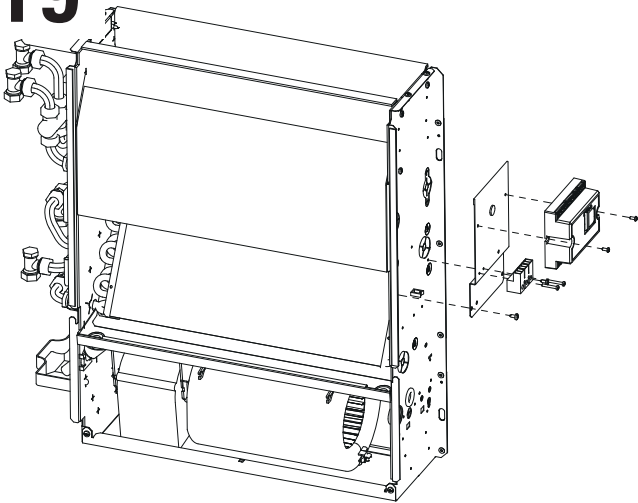
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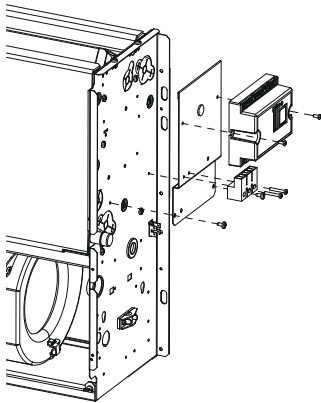
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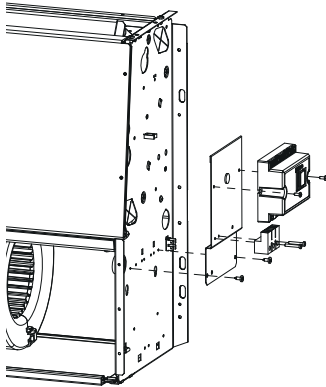
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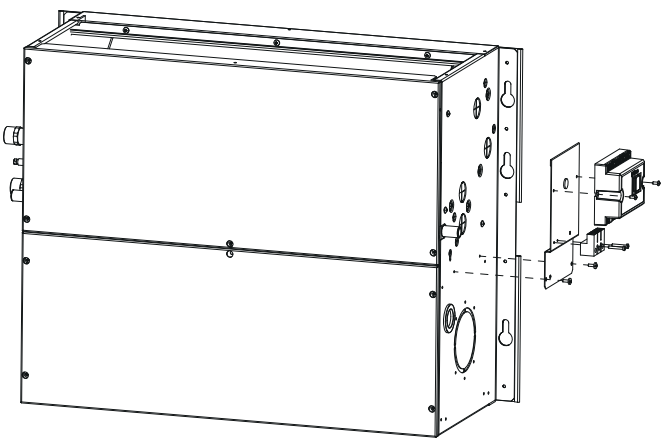


FLAT

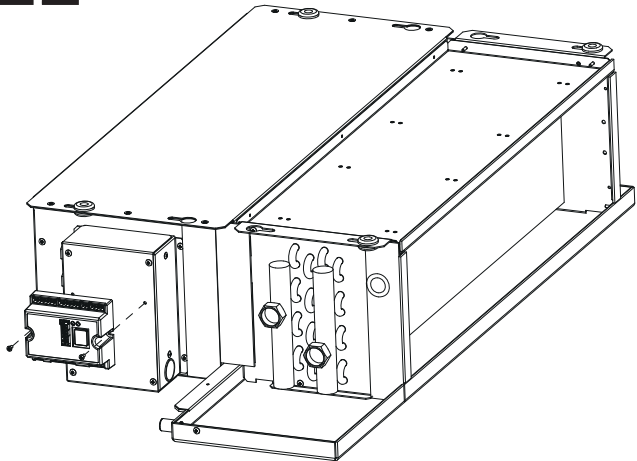


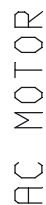
ESTRO

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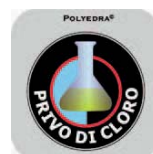




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